

Vandbaserede indstøbte varme- og kølesystemer – Del 4: Installation

Water based surface embedded heating and cooling systems – Part 4: Installation

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IDT med: EN 1264-4:2021

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EUROPEAN STANDARD

EN 1264-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2021

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Supersedes EN 1264-4:2009

English Version

Water based surface embedded heating and cooling systems - Part 4: Installation

Systèmes de surfaces chauffantes et rafraîchissantes
hydrauliques intégrées - Partie 4: Installation

Raumflächenintegrierte Heiz- und Kühlsysteme
mit Wasserdurchströmung - Teil 4: Installation

This European Standard was approved by CEN on 12 April 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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European foreword

This document ([EN 1264-4:2021](#)) has been prepared by Technical Committee CEN/TC 130 “Space heating appliances without integral heat sources”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2021, and conflicting national standards shall be withdrawn at the latest by November 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes [EN 1264-4:2009](#).

The main changes compared to the previous edition are listed below:

- a) Clarification of the Scope;
- b) Improved wording, especially the term “prove method”;
- c) Addition of a new [subclause 4.1](#), Hydronic balancing;
- d) Addition of a paragraph in [4.2.2.1](#), Supporting base;
- e) Modification of [4.2.2.2](#), Insulating layers;
- f) Addition of a new [subclause 4.2.2.4](#), Other layers;
- g) Modification of [4.2.2.9](#), Weight bearing layer;
- h) Addition of a new [subclause 4.2.2.9.5.4](#), Tubes damage;
- i) Modification of [4.2.3](#), Leak test;
- j) Modification of [4.2.4](#), Initial heat up of the emission system;
- k) Addition of a new [subclause 4.2.5](#), Heating up for readiness for covering;
- l) Modification of [4.3.3](#) Insulation;
- m) Addition of a new [Annex B](#), Initial heating up protocol.

[EN 1264](#), *Water based surface embedded heating and cooling systems*, consists of the following parts:

- *Part 1: Definitions and symbols;*
- *Part 2: Floor heating: Methods for the determination of the thermal output using calculations and experimental tests;*
- *Part 3: Dimensioning;*
- *Part 4: Installation;*
- *Part 5: Determination of the thermal output for wall and ceiling heating and for floor, wall and ceiling cooling.*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Water based surface embedded heating and cooling systems –

Part 4: Installation

1 Scope

The [EN 1264 series](#) gives guidelines for surface embedded heating and cooling systems installed in buildings, residential and non-residential (e.g. office, public, commercial and industrial buildings) and focuses on systems installed for the purpose of thermal comfort.

The [EN 1264 series](#) gives guidelines for water based heating and cooling systems embedded into the enclosure surfaces of the room to be heated or to be cooled. It also specifies the use of other heating media instead of water, as appropriate.

The [EN 1264 series](#) specifies standardized product characteristics by calculation and testing the thermal output of heating for technical specifications and certification. For the design, construction and operation of these systems, see [EN 1264-3](#) and [EN 1264-4](#) for the types A, B, C, D, H, I and J. For the types E, F and G, see the [EN ISO 11855 series](#).

The systems specified in The [EN 1264 series](#) are adjoined to the structural base of the enclosure surfaces of the building, mounted directly or with fixing supports. The [EN 1264 series](#) does not specify ceiling systems mounted in a suspended ceiling with a designed open air gap between the system and the building structure which allows the thermally induced circulation of the air. The thermal output of these systems can be determined according to the [EN 14037 series](#) and [EN 14240](#).

[EN 1264-4](#) specifies uniform requirements for the design and the construction of heating and cooling floor, ceiling and wall structures to ensure that the heating/cooling systems are suited to the particular application.

The requirements specified by the [EN 1264 series](#) apply only to the components of the heating/cooling systems which are part of the heating/cooling system. [EN 1264-4](#) does not cover other elements which are not part of the heating/cooling system.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

[EN 1057:2006+A1:2010](#), *Copper and copper alloys - Seamless, round copper tubes for water and gas in sanitary and heating applications*

[EN 1254 \(all parts\)](#), *Copper and copper alloys - Plumbing fittings*

[EN 1264-1](#), *Water based surface embedded heating and cooling systems - Part 1: Definitions and symbols*

[EN ISO 15874 \(all parts\)](#), *Plastics piping systems for hot and cold water installations - Polypropylene (PP)*

[EN ISO 15875 \(all parts\)](#), *Plastics piping systems for hot and cold water installations - Crosslinked polyethylene (PE-X)*

[EN ISO 15876 \(all parts\)](#), *Plastics piping systems for hot and cold water installations - Polybutylene (PB)*

[EN ISO 15877 \(all parts\)](#), *Plastics piping systems for hot and cold water installations - Chlorinated poly(vinyl chloride) (PVC-C)*

[EN ISO 21003 \(all parts\)](#), *Multilayer piping systems for hot and cold water installations inside buildings*

[ISO 10508](#), *Plastics piping systems for hot and cold water installations - Guidance for classification and design*

[ISO 11855-6:2018](#), *Building environment design - Design, dimensioning, installation and control of embedded radiant heating and cooling systems - Part 6: Control*

[ISO 22391 \(all parts\)](#), *Plastics piping systems for hot and cold water installations - Polyethylene of raised temperature resistance (PE-RT)*